

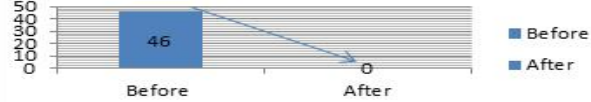


Defect Elimination

PROD

ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET	
	TPM Circle Name:	Loss no.			✓							
Plant-1, Chakan.	Dept.: Machine Shop.	Step									Kaizen No.: 01	
		Result Area	P	Q-Def. A / B / C			C	D	S	M		
Cell No.: A373	Cell Name: A373 Cover	Process / Stage : Ccnc								Operation : Machining		
Kaizen Theme: Avoid A373 Cover face unclean in 2nd set up.		Idea : Provide Poka Yoke.										
		Counter Measure: Pin to be added to avoid wrong loading.										
Problem / Present Status: A373 Cover face unclean in 2nd set up.		Before : No Poka Yoke Available to avoid Wrong Load.					Bench Mark		46			
							Target		0			
							Kaizen Start		03.01.2015			Kaizen Finish
							Team Members With Sign : Nilesh Khadke. Nitin Sutar.					
							Benefits:					
Why Why Analysis :		After : Poka- Yoke Provide To Avoid Wrong Load.					P					
Why 1 – A373 Cover face unclean in 2nd set up.							Q	Eliminate Rejection.				
Why 2 – I set up operation done on 2nd set up .							C	Reduce COPQ.				
Why 3 – No Pokayoka.		D					S	—				
		M						—				
							Kaizen Sustenance :					
							What to do : 1. Make availability of pin before loading part.					
							How to do : 1. Daily Checking Start of Shift.					
Root Cause : No Poka Yoke to avoid this type Mistake.		Result :										
Registration no.& dt : 03.01.2015		Rej										
Submitted by : Umesh Pimple												
Manager's Sign :Surenra Kulkarni							Scope & Plan for Horizontal Deployment					
Sr. no.	Model	Target Date	Responsi bility	Status								
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